



Dart Aerospace Ltd.
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D5550-3

Job Sheet 183984



Part No: D5550-3

Job Qty: 2 ea

Part Name: Aft Outboard Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG D5550 REV.A SHEETS 4,5 IPP REV:A 17.09.05 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Waterjet	2 pcs	10/12/18	10/12/18	0.00	2.20	Waterjet 1		OK 18/10/03
110	QC	2 pcs	10/12/18	10/12/18	0.00	0.00	QC2 Waterjet-4		OK 18/10/03
120	CNC Vertical Machining	2 pcs	10/12/18	10/12/18	0.00	6.63	HAAS1-1		11/11
130	QC	2 pcs	10/12/18	10/12/18	0.00	0.00	QC2 Machining-4		11/11
140	QC	2 pcs	10/12/18	10/12/18	0.00	0.00	QC8 Machining-4		mark 18/10/18
150	HandFinish	2 pcs	10/12/18	10/12/18	0.00	0.38	HandFinish1		DR 18/10/18
160	QC	2 pcs	10/12/18	10/12/18	0.00	0.00	QC7-5		BL 18-10-18
170	Powdercoat	2 pcs	10/12/18	10/12/18	0.00	0.18	Powdercoat1		BL 18-10-18
180	QC	2 pcs	10/12/18	10/12/18	0.00	0.00	QC3		DAS OCT 19 2018 68
190	Packaging	2 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2	5/4/17 6	OCT 22 2018 9-89
200	QC21-SA	2 Ea	10/12/18	10/12/18	0.00	0.00	QC21	9-89	OCT 23 2018

Part Op 105 - ***GRAIN DIRECTION*** 1-Cut contour and pocket as per Dwg Dwg Rev: A Prog Rev: A 2-Debur if Descriptions: necessary

120 - Face and Drills holes as per dwg Dwg Rev: M B88BL

170 - ***Mask holes or blow out access powdercoat in holes*** START TIME: 1200 OVEN TEMPERATURE: 320 FINISH TIME: 1230

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X12.000	6061-T6 Bar 1.00 X 12.00	4.8000 ft (2.4 ea)	105-Waterjet	5010929
				1.000X16.000

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Waterjet	M6061T6B1.000X12.000	5	2	0

Part Specifications

Specifications could not be found.

Plex 10/1/18 10:26 AM Dart.Gagnon.Michelle

DART
AEROSPACE

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CANADA
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Container No: S117916



Part: D5550-3

Job No: 183984

Serial No/Batch: S117916

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/12/10

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DART AEROSPACE LTD		Work Order:	183984
Description:		Part Number:	D5550-3
Inspection Dwg:	Rev:		Page 1 of 1

[illegible]

Measured by:	<i>M.M.</i>	Checked by:	<i>mmml</i>	QC Inspector:	
Date:	<i>2014/10-13</i>	Date:	<i>18/10/15</i>	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	